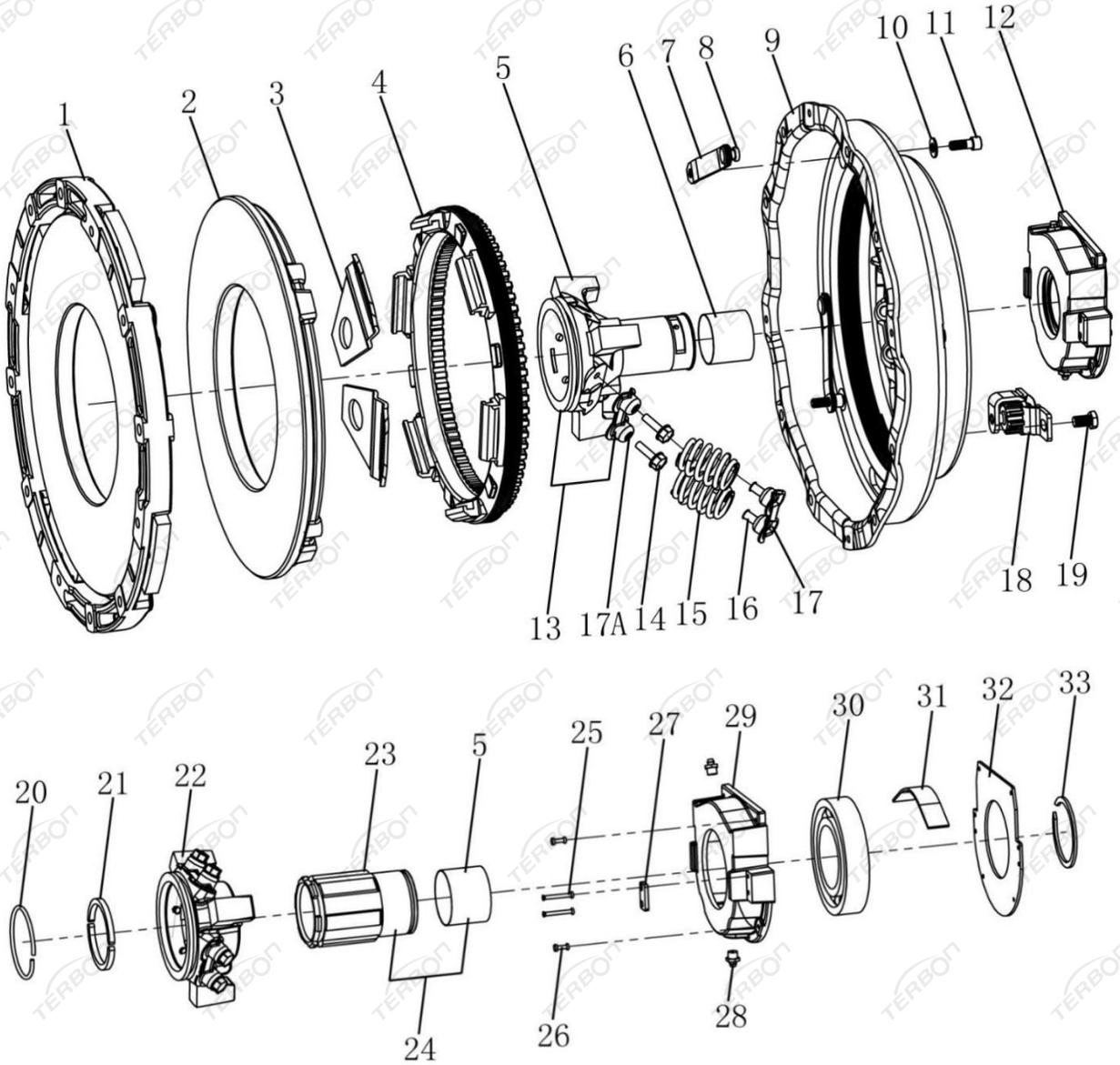


## CLUTCH COVER ASSEMBLY COMPONENTS: 14"



## CLUTCH COVER ASSEMBLY COMPONENTS: 14"

No.	Ref. No.	TB No.	Description	Fit To TB No./Ref. No.	Picture
1	125197	P00400	Intermediate Plate Assembly, 14"	K0031 / 107237-22 K0035 / 107342-22 K0039 / 109500-10 K0042 / 107237-10	
2		P00369	Pressure Plate, 14" SOLO	K0023 / 109400-5 K0039 / 109500-10	
2	170C-428	P00422	Pressure Plate, 14" Manual adjusting	K0024 / 107683-5 K0025 / 107684-5 K0031 / 107237-22 K0035 / 107342-22 K0042 / 107237-10	
3		P30276	Lever (Knife Design)	K0045/108925-82, K0048/108391-74 K0041/208925-20, K0044/108925-20 K0040/208925-25, K0042/107237-10 K0031/107237-22, K0035/107342-22 K0039/109500-10	
3		P30275	Lever (Knife Design)	K0023 / 109400-5 K0024 / 107683-5 K0025 / 107684-5	
4	195C-92	P00423	Adjusting Ring (Knife Design), 14" Manual adjusting	K0024 / 107683-5 K0025 / 107684-5 K0042 / 107237-10 K0031 / 107237-22 K0035 / 107342-22	

## CLUTCH COVER ASSEMBLY COMPONENTS: 14"

No.	Ref. No.	TB No.	Description	Fit To TB No./Ref. No.	Picture
5		P00460	Unitized Retainer, Single Plate 1.75"	K0023 / 109400-5 K0024 / 107683-5	
5		P00462	Unitized Retainer, Two Plates 1.75"	K0042 / 107237-10 K0031 / 107237-22 K0039 / 109500-10	
6	257C-30	P00428	Bushing-Release Sleeve-2", Ø2.067"x1.496"x0.024"	K0035 / 107342-22 K0048 / 108391-74 K0045 / 108925-82 K0038 / 209701-82 K0036 / 209701-20 K0037 / 209701-25 K0041 / 208925-20 K0044 / 108925-20 K0040 / 208925-25	
6	257C-29	P00429	Bushing-Release Sleeve-1.75", Ø.811"x1.496"x0.024"	K0023 / 109400-5 K0024 / 107683-5 K0031 / 107237-22 K0039 / 109500-10 K0042 / 107237-10 K0025 / 107684-5	
9	125409	P00421	Flywheel Ring, 14" Manual Adjusting	K0024 / 107683-5 K0025 / 107684-5 K0031 / 107237-22 K0035 / 107342-22 K0042 / 107237-10	
12	125126	P00461	Release Bearing & Housing Assembly – Greaseable & Two Zerks, Assembling with Unitized Retainer	K0024 / 107683-5 K0023 / 109400-5 K0042 / 107237-10 K0031 / 107237-22 K0039 / 109500-10	

## CLUTCH COVER ASSEMBLY COMPONENTS: 14"

No.	Ref. No.	TB No.	Description	Fit To TB No./Ref. No.	Picture
12	125129	P00488	Release Bearing & Housing Assembly – Greaseable & Two Zerks, Assembling with Unitized Retainer	K0025/107684-5 K0035/107342-22	
13	125129	P00460 & P50163	Unitized Retainer & Spring Pivot Assembly- SinglePlate-1.75"	K0023 / 109400-5 K0024 / 107683-5	
13	125125	P00462 & P50163	Unitized Retainer & Spring Pivot Assembly- Two Plate-1.75"	K0042 / 107237-10 K0031 / 107237-22 K0039 / 109500-10	
15	277C96	P30274	Spring-Pressure, Red	K0023 / 109400-5 K0024 / 107683-5 K0025 / 107684-5 K0031 / 107237-22 K0035 / 107342-22	
15	277C149	P30280	Spring-Pressure, Blue	K0039 / 109500-10 K0042 / 107237-10	
17	178C6	P50149	Pivot-Pressure Spring, Assembling with flywheel ring	K0023/109400-5, K0024/107683-5 K0025/107684-5, K0031/107237-22 K0035/107342-22, K0036/209701-20 K0037/209701-25, K0038/209701-82 K0039/109500-10, K0040/208925-25 K0041/208925-20, K0042/107237-10 K0044/108925-20AM K0045/108925-82AM K0048/108391-74AM	

## CLUTCH COVER ASSEMBLY COMPONENTS: 14"

No.	Ref. No.	TB No.	Description	Fit To TB No./Ref. No.	Picture
17	178C17	P50163	Pivot-Pressure Spring, Assembling with Retainer	K0023 / 109400-5 K0024 / 107683-5 K0025 / 107684-5 K0031 / 107237-22 K0035 / 107342-22 K0039 / 109500-10 K0042 / 107237-10	
18	125489	P00413	Kiwk Adjust, 14" & 15.5"	K0024/107683-5, K0025/107684-5 K0031/107237-22, K0035/107342-22 K0041/208925-20, K0042/107237-10 K0044/108925-20, K0040/208925-25 K0048/108391-74, K0045/108925-82	
20		P70099	Snap Ring-Internal- 2.921" x .125" Dia	K0035 / 107342-22 K0025 / 107684-5	
21	236C-18	P70098	Ring-Release Sleeve-2"	K0035 / 107342-22	
21	236C8	P70102	Ring-Release Sleeve-1.75"	K0025 / 107684-5	
22	242C-109	P00472	Retainer – Release Sleeve - 2"	K0035 / 107342-22	

## CLUTCH COVER ASSEMBLY COMPONENTS: 14"

No.	Ref. No.	TB No.	Description	Fit To TB No./Ref. No.	Picture
22	242C-101	P00482	Retainer – Release Sleeve - 1.75"	K0025 / 107684-5	
24	127393	P00471	Release Sleeve & Bushing Assembly – 2", 14" Two Plates, P00467(Sleeve) & P00428(Bushing)	K0035 / 107342-22	
24	127873	P00499	Release Sleeve & Bushing Assembly- 1.75", 14" Single Plate, P00485(Sleeve) & P00429(Bushing)	K0025 / 107684-5	
27		P00489	Pad - Release Bearing	P00461 P00488	
28	296C-12	P50181	Lube Fitting-1/8"- 27x9/32"	P00461 P00488	
29		P00483	Housing – Release Bearing(Greaseable)	P00461	

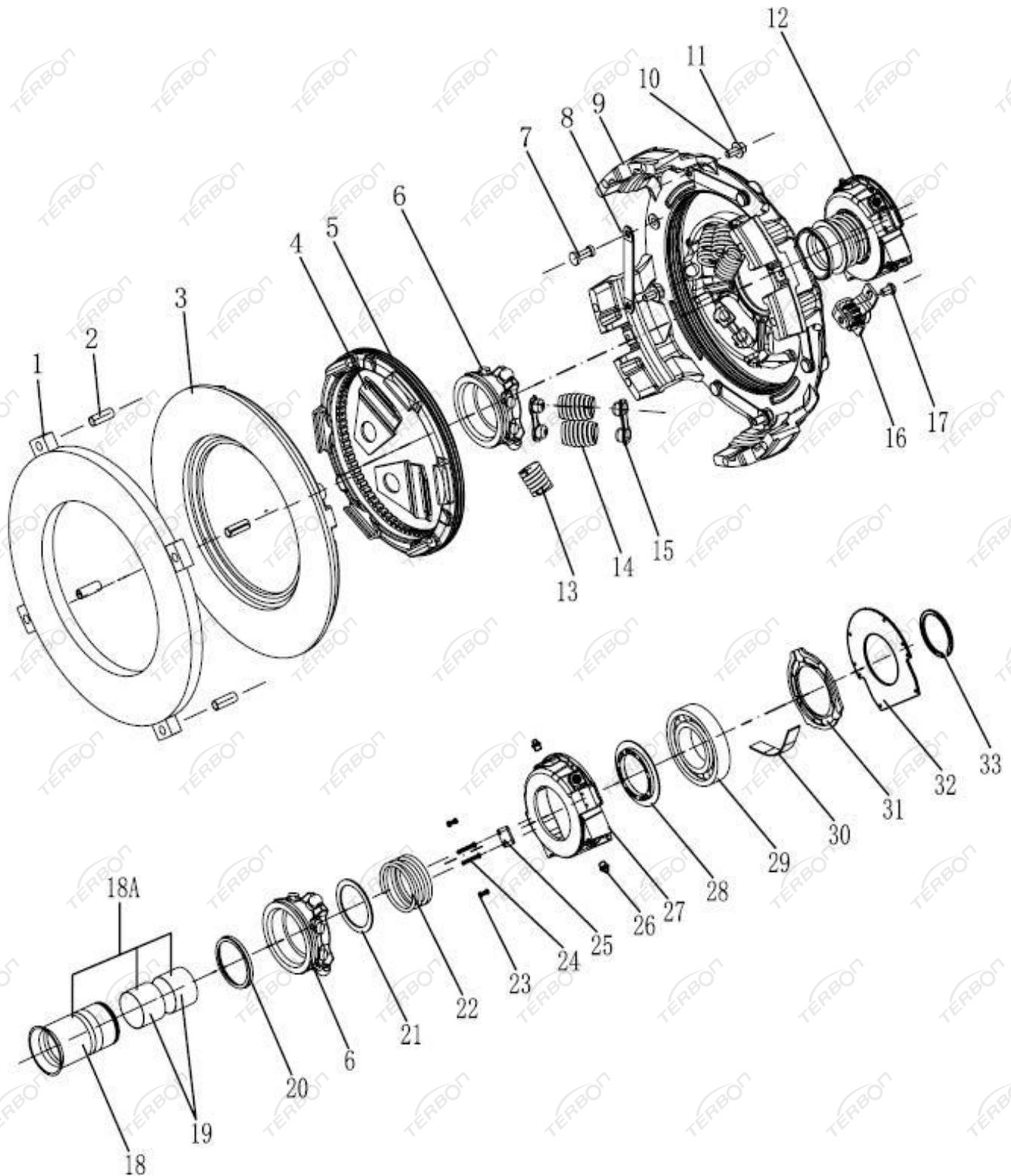
## CLUTCH COVER ASSEMBLY COMPONENTS: 14"

No.	Ref. No.	TB No.	Description	Fit To TB No./Ref. No.	Picture
29	124C-77	P00486	Housing – Release Bearing(Greaseable)	P00488	
30		P00495	Release Bearing (Greaseable)	P00461	
30	550017	P00494	Release Bearing (Greaseable)	P00488	
31	189C-9	P30312	Spring – Release Bearing	P00461 P00488	
32		P00490	Cover – Release Bearing	P00461	
32	203C-7	P00491	Cover – Release Bearing	P00488	

## CLUTCH COVER ASSEMBLY COMPONENTS: 14"

No.	Ref. No.	TB No.	Description	Fit To TB No./Ref. No.	Picture
33	236C13	P70096	Snap Ring, Internal 2.244"	K0048 / 108391-74 K0045 / 108925-82 K0038 / 209701-82 K0036 / 209701-20 K0037 / 209701-25 K0041 / 208925-20 K0044 / 108925-20 K0040 / 208925-25 K0025 / 107684-5	

## CLUTCH COVER ASSEMBLY COMPONENTS: 15.5"



## CLUTCH COVER ASSEMBLY COMPONENTS: 15.5"

No.	Ref. No.	TB No.	Description	Fit To TB No./Ref. No.	Picture
1	113C166/186	P00345	Intermediate Plate,15.5"	K0036 / 209701-20 K0037 / 209701-25 K0038 / 209701-82 K0040 / 208925-25 K0041 / 208925-20 K0044 / 108925-20 K0045 / 108925-82 K0048 / 108391-74	
3	170C-536	P00416	Pressure plate,15.5" Manual Adjusting	K0040 / 208925-25 K0041 / 208925-20 K0044 / 108925-20 K0045 / 108925-82 K0048 / 108391-74	
3		P00343	Pressure Plate, 15.5" SOLO	K0036 / 209701-20 K0037 / 209701-25 K0038 / 209701-82	
4		P30276	Lever (Knife Design)	K0045 / 108925-82 K0048 / 108391-74 K0041 / 208925-20 K0044 / 108925-20 K0040 / 208925-25 K0042 / 107237-10 K0031 / 107237-22 K0035 / 107342-22 K0039 / 109500-10	
4		P30249	Lever (Knife Design)	K0036 / 209701-20 K0037 / 209701-25 K0038 / 209701-82	
5	195C-99	P00415	Adjusting Ring (Knife Design), 15.5" Manual Adjusting	K0041 / 208925-20 K0044 / 108925-20 K0040 / 208925-25 K0048 / 108391-74 K0045 / 108925-82	

## CLUTCH COVER ASSEMBLY COMPONENTS: 15.5"

No.	Ref. No.	TB No.	Description	Fit To TB No./Ref. No.	Picture
6	242C-173	P00464	Retainer – Release Sleeve, 15.5"	K0048 / 108391-74 K0045 / 108925-82 K0038 / 209701-82 K0036 / 209701-20 K0037 / 209701-25 K0041 / 208925-20 K0044 / 108925-20 K0040 / 208925-25	
9	125480	P00414	Flywheel Ring, 15.5" Manual Adjusting	K0040 / 208925-25 K0041 / 208925-20 K0044 / 108925-20 K0045 / 108925-82 K0048 / 108391-74	
12		P00463	Release Bearing & Housing Assembly – Greaseable & Three Zerks, 15.5" SOLO	K0048 / 108391-74 K0045 / 108925-82 K0038 / 209701-82 K0036 / 209701-20 K0037 / 209701-25 K0041 / 208925-20 K0044 / 108925-20 K0040 / 208925-25	
13	277C-353	P30251	Spring-Easy Pedal Assist	K0036 / 209701-20 K0037 / 209701-25 K0038 / 209701-82 K0040 / 208925-25 K0041 / 208925-20 K0044 / 108925-20 K0045 / 108925-82 K0048 / 108391-74	
14	277C418	P30252	Spring-Pressure, Purple	K0036 / 209701-20 K0037 / 209701-25	
14	277C383	P30254	Spring-Pressure, White (Single Line)	K0038 / 209701-82	

## CLUTCH COVER ASSEMBLY COMPONENTS: 15.5"

No.	Ref. No.	TB No.	Description	Fit To TB No./Ref. No.	Picture
14	277C286	P30287	Spring-Pressure, White (Double Line)	K0040 / 208925-25 K0041 / 208925-20 K0044 / 108925-20	
14	277C216	P30289	Spring-Pressure, Yellow	K0045 / 108925-82 K0048 / 108391-74	
15	178C6	P50149	Pivot-Pressure Spring, Assembling with flywheel ring	K0023/109400-5, K0024/107683-5 K0025/107684-5, K0031/107237-22 K0035/107342-22, K0036/209701-20 K0037/209701-25, K0038/209701-82 K0039/109500-10, K0040/208925-25 K0041/208925-20, K0042/107237-10 K0044/108925-20AM K0045/108925-82AM K0048/108391-74AM	
16	125489	P00413	Kiwi Adjust, 14" & 15.5"	K0024/107683-5, K0025/107684-5 K0031/107237-22, K0035/107342-22 K0041/208925-20, K0042/107237-10 K0044/108925-20, K0040/208925-25 K0048/108391-74, K0045/108925-82	
18		P00498	Release Sleeve-2", 15.5"	K0048 / 108391-74 K0045 / 108925-82 K0038 / 209701-82 K0036 / 209701-20 K0037 / 209701-25 K0041 / 208925-20 K0044 / 108925-20 K0040 / 208925-25	
18	125388	P00465	Release Sleeve & Bushing Assembly-2", 15.5", P00498(Sleeve) & P00428(Bushing)	K0048 / 108391-74 K0045 / 108925-82 K0038 / 209701-82 K0036 / 209701-20 K0037 / 209701-25 K0041 / 208925-20 K0044 / 108925-20 K0040 / 208925-25	

## CLUTCH COVER ASSEMBLY COMPONENTS: 15.5"

No.	Ref. No.	TB No.	Description	Fit To TB No./Ref. No.	Picture
19	257C-30	P00428	Bushing-Release Sleeve-2", Φ2.067"x1.496"x0.04"	K0035 / 107342-22 K0048 / 108391-74 K0045 / 108925-82 K0038 / 209701-82 K0036 / 209701-20 K0037 / 209701-25 K0041 / 208925-20 K0044 / 108925-20 K0040 / 208925-25	
20	200C-155	P70095	Thrust Washer	K0048 / 108391-74 K0045 / 108925-82 K0038 / 209701-82 K0036 / 209701-20 K0037 / 209701-25 K0041 / 208925-20 K0044 / 108925-20 K0040 / 208925-25	
21	200C156	P70097	Washer	K0048 / 108391-74 K0045 / 108925-82 K0038 / 209701-82 K0036 / 209701-20 K0037 / 209701-25 K0041 / 208925-20 K0044 / 108925-20 K0040 / 208925-25	
22	277C-403	P30305	Spring	K0048 / 108391-74 K0045 / 108925-82 K0038 / 209701-82 K0036 / 209701-20 K0037 / 209701-25 K0041 / 208925-20 K0044 / 108925-20 K0040 / 208925-25	
25		P00497	Pad - Release Bearing	P00463	
26	296C-12	P50181	Lube Fitting-1/8"- 27x9/32"	P00463	

## CLUTCH COVER ASSEMBLY COMPONENTS: 15.5"

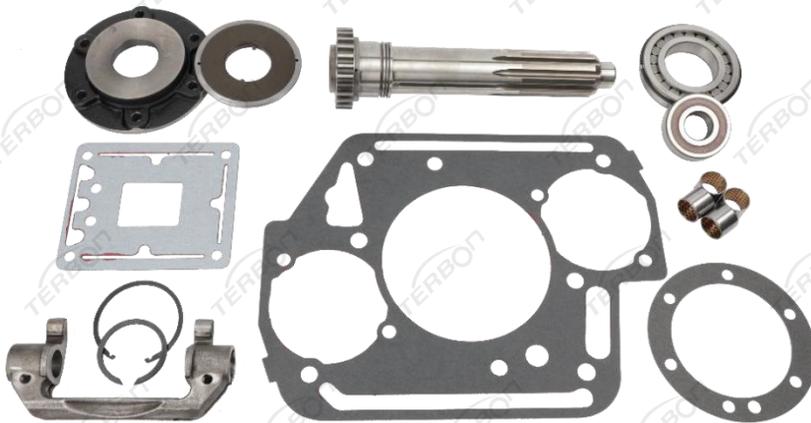
No.	Ref. No.	TB No.	Description	Fit To TB No./Ref. No.	Picture
27		P00496	Housing – Release Bearing (Greaseable)	P00463	
28		P70106	Front Slinger – Release Bearing	P00463	
29	550017	P00494	Release Bearing (Greaseable)	P00463	
30	189C-9	P30312	Spring – Release Bearing	P00463	
31		P70105	Rear Slinger	P00463	
32	203C-7	P00491	Cover – Release Bearing	P00463	

## CLUTCH COVER ASSEMBLY COMPONENTS: 15.5"

No.	Ref. No.	TB No.	Description	Fit To TB No./Ref. No.	Picture
33	236C13	P70096	Snap Ring, Internal 2.244"	K0048 / 108391-74 K0045 / 108925-82 K0038 / 209701-82 K0036 / 209701-20 K0037 / 209701-25 K0041 / 208925-20 K0044 / 108925-20 K0040 / 208925-25 K0025 / 107684-5	

## CLUTCH INSTALLATION KIT

S/N.	TERBON NO.	OEM Reference	Qty.	Description
	<b>K0032</b>	<b>K3600</b>		<b>CLUTCH INSTALLATION KIT</b>
1	P00453	12815	4	BUSHING, CL REL SHAFT
2	P70089	16980	1	SNAP RING
3	P00454	20550	1	COVER,FRONT BRG
4	P00455	4301417	1	BEARING, ROLLER
5	P70090	4303362	1	SNAP RING
6	P00456	5566505	1	BEARING, BALL
7	P00451	85533	1	YOKE, CL REL 105-C-137
8	B0130	85541	1	DISC ASSY, CL BRAKE
9	K0034	K-3453	1	GASKET KIT
10	P00457	S-2822	1	INPUT SHAFT ASSY



## CLUTCH INSTALLATION KIT

S/N.	TERBON NO.	OEM Reference	Qty.	Description
	<b>K0033</b>	<b>K2468</b>		<b>CLUTCH INSTALLATION KIT</b>
1	P00453	12815	4	BUSHING, CL REL SHAFT
2	P70094	14750	1	SNAP RING
3	P70089	16980	1	SNAP RING
4	P00454	20550	1	COVER,FRONT BRG
5	P00456	5566505	1	BEARING, BALL
6	P00459	81504	1	BEARING, BALL
7	P00451	85533	1	YOKE, CL REL 105-C-137
8	B0130	85541	1	DISC ASSY, CL BRAKE
9	K0034	K-3453	1	GASKET KIT
10	P00458	S-1659	1	INPUT SHAFT ASSY



## **INSTALLATION**

Installation of clutch kit or clutch installation kit should only be performed by properly trained, professional technicians. Please make sure the right clutch kit or clutch installation kit is chosen before installation.

## **WARRANTY**

The following warranty coverages only for complete clutch kit from Terbon, separate clutch parts like cover, disc, releaser or components are not included. And this warranty will not apply if any parts has been modified, damaged or is defective as a result of any accident, misuse, use in competitive applications, improper installation, negligence, repair or alteration. Also it's in no event will Terbon be liable for incidental, special or consequential damages including, but not limited to, any labor costs.

### **On Highway**

Clutch Kit with organic facing	18 months/ unlimited miles
Clutch Kit with ceramic facing	24 months/unlimited miles
AMT Clutch Kit	36 months/unlimited miles

### **Off Highway**

Clutch Kit with organic facing	12 months/ 100,000 miles
Clutch Kit with ceramic facing	18 months/150,000 miles
AMT Clutch Kit	24 months/unlimited miles

## **HOW TO CLAIM**

To make a warranty claim on clutch kit, distributors or buyers should contact Terbon with a description of failures, use of vehicles, pictures, service life, and more details will be helpful to find the problem. Terbon reserves all the right for the final explanation.